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KCX-964-DIV (13857.1)

### Amendments to the Claims

This listing of claims will replace all prior versions and listing of claims in the application.

1-23. (Cancelled).

24. (Currently Amended) A method for making a necked laminate comprising:

- a. providing a non-elastic neckable material;
- b. providing a non-elastic film layer;
- c. partially stretching said non-elastic film layer to render ~~a partial degree of breathability to said non-elastic film layer~~ breathable;
- d. attaching said non-elastic neckable material to said non-elastic film layer when said non-elastic film layer is partially stretched to form a laminate; and
- e. stretching said laminate in a first dimension to neck said laminate in a dimension perpendicular to said first dimension and to stretch said non-elastic film layer an additional amount to render ~~a final degree of breathability to said film~~ said laminate breathable,

such that striated rugosities are set in said non-elastic film layer in said first dimension upon release of said stretching of said laminate, so that said laminate is extensible and retractable in said dimension perpendicular to said first dimension.

25. (Cancelled).

26. (Original) The method of claim 25, wherein said non-elastic film layer contains from about 20% to about 45% by volume of filler.